Lexus SC430 2003-2006

PART NUMBER: MV-50-03-G3

PLEASE READ COMPLETE INSTRUCTIONS BEFORE INSTALLING THIS VSM G3

All instructions assume a drivers seat vantage point. Caution is advised when removing and reassembling wood or plastic parts of a dash. Applying unnecessary force or pressure may cause a piece to crack or break.

When properly installed, the metal between the ball and 2 small holes is all that is exposed. (Some exceptions apply).

***TOOLS REQUIRED*:** #2 Phillips screwdriver, drill and 5/64" bit, Dash Trim Removal Tool (DTRT), 10mm nut driver, marking pen

***PARTS INCLUDED*:** **VSM G3,** A Plate, J Stem, two (2) #8 x 1/2" screws

***LOCATION*:** Right of Radio

STEP 1. Set parking brake and put gear shift into low. Remove seat heater switch panel by inserting the DTRT behind right side of panel and prying up, releasing a retainer clip. Repeat on left side. Lift panel up, disconnect wiring and set aside.

STEP 2. Remove gear shift bezel by inserting DTRT behind lower right corner and pry up until all four (4) clips are released. Repeat on the left side. Lift bezel up, disconnect wiring and set aside.

STEP 3. USE EXTREME CAUTION!!! Read and understand this step before proceeding. The climate control module is extremely expensive and will break if not removed correctly. Insert the DTRT behind the top left and right corners of the climate control module. **You need to use two (2) tools to safely remove this module.** Press the trim tools forward at the same time to release six (6) clips. Photo #1. Slide the module out, disconnect all wiring and set aside.

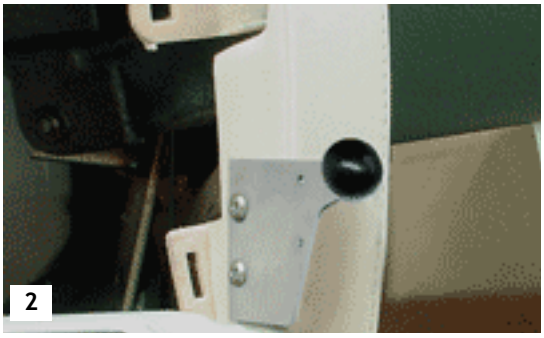
STEP 4. Remove four (4) 10mm bolts from the corners of the radio. Grab the face of the radio with both hands and tilt the front up. Use the same motion you would use to open the car's hood. With the radio tilted up, slide the radio out of its cavity, wrap with a protective cloth and let hang down. DO NOT disconnect any wiring to the radio.

STEP 5. Align the VSM G3 in the bottom right corner of the radio cavity as shown in Photo #2. Using the screw holes as a guide, mark the location of the top and bottom hole. Drill two (2) pilot holes at the marked location using a 5/64" drill bit and drill. Align the VSM G3 over the pilot holes, insert two (2) #8 x 1/2" screws and tighten.

STEP 6. Assemble the dash in reverse order. Remember to reconnect all wiring. This completes the installation of your VSM G3.

Note: See the Assembly Instructions for G3 Components for additional information.

1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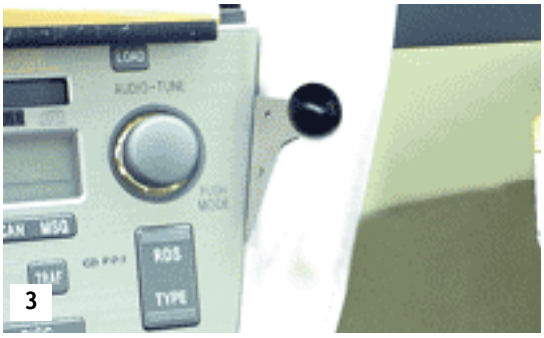

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Installation Difficulty
● ● ● ● ●
Simple Advanced

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